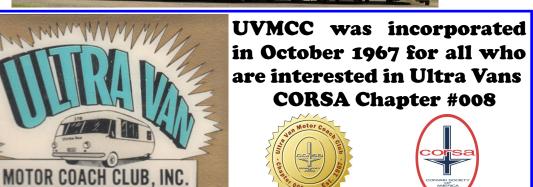


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2022 Western Ultra **Van Rally** Aug 15-19

> **Turtle Rock RV Resort Gold Beach, OR**

Coverage starting on page 6

"2023 National Rally" "From the Prez" "2023 CORSA Convention"

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Coverage" "Getting #497 "Dues are Due" "Welcome New Members"

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TURTLE ROCK

Ready for the Rally", "Rear Axle Tech Tip" Pages 6-11

"Western Rally

"Short Reports" "Escorting #339 to the National Rally"

Pages 12-14

"Front Spring Reference", "Front Shock Spring Perch", "Tow Bar Brackets"

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"Tech Tips Index", "Remembering Ultra Van #395", "Miscellaneous Photo Gallery"

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News From the Prez



Hello everyone!

We had a great trip to Oregon for the Western Rally in August. It was impressive to see old friends and meet some new ones. The Rally hosts did an excellent job of making all feel welcome, and the jet boat trip we all took was amazing.

The Rally trip was fairly uneventful (BY ULTRA VAN STANDARDS) for us. But unfortunately, two of the coaches in our caravan from California failed to make the journey due to mechanical issues.

Though we did have an issue with our drivers side front disc pads letting us know that they were down to metal as we pulled into the Rally. I got on the phone and ordered a set and had them shipped to the campground and replaced both sides in about an hour. Reminder to self, work on the UV in the driveway not on the road!

We had an UVMCC Board of Directors ZOOM meeting on September 21st and are going to diligently have monthly meetings to keep connected and to stay in front of important club matters.

Windshield update

I've been in contact with a few windshield vendors that are willing to make the windshields for us. I have also reached out to the Step Van community to see if we can get some synergy with them on a larger order. I'll be sharing the details of the cost/ etc. with the Club once I get the data boiled down.

Ironically about 30 minutes into the drive home from the rally a truck basically threw a bucket load of rocks at the front of our coach as we went by each other in opposite directions and we took three hits to our windshield on the drivers side. Marisa immediately jumped on her phone, found us a glass repair shop and we had the dings repaired within about an hour of the event!

Lastly, I'd like to say a big THANK YOU to Dave and Judy Fox #486 for stepping up to host our 2023 National Rally in June next year! Pat



2023 CORSA International Convention

June 19 -24 Chula Vista Resort 1000 Chula Vista Pkwy Wisconsin Dells, WI 53965



Campsite features and amenities

- Extra wide sites
- Pavilion available
- Kitchen & meeting room available
- FREE Wi-Fi internet access
- Propane tank filling
- Horseshoes
- Camp store
- On-Site laundry facilities—\$2 each washer & dryer
- Pets allowed—two exercise areas
- Fire rings with wood available for sale
- 100 campsites for RVs & trailers no tents
- Beautiful & quiet campsites
- Electric hookups at campsites (50-30 amp)
- Water & sewer hookups at campsites
- Flush toilets & hot showers at the campground
- Pull-through sites available
- Free sanitary dump station
- Convenient location
 - Only 2 miles from WI Dells Strip (I-90/94 at Exit 89)
 - Close to shopping, attractions, casinos, shows & more
 - Casino shuttle available 24/7!
 - Across from Super Wal-Mart
- Children under the age of 18 are to be accompanied by an adult 100% of the time

More information and lots of pictures: https://ultravan.org/2023-rally-information/

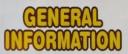
Our group spaces are close to the pavilion, restrooms and showers, store and laundry

\$51.89/night includes taxes—card will not be charged until you arrive

Call (608) 253-2132 to reserve by May 1

Hosts—Dave & Judy Fox #486

- Speed limit in the park is 10MPH.
- Please observe the one-way signs.
- Check-Out time is 12:00 Noon
- Quiet Time is 10:00PM to 8:00 AM
- Stay on the roads, do not drive through sites. Stay off the grass.
- Children must be attended by an adult at all times. A child is anyone under 18 years of age.
- Fires must be in the fire rings and attended until out.
- No clotheslines, ropes or chains allowed or attached to trees.
- Absolutely NO Fireworks.
- Pets must be on a leash. They are not allowed in buildings. You must clean up after your pets.



- Wisconsin State Law prohibits the dumping of grey water (sink, shower, etc.) on the ground.
- Electric heaters will not be allowed
- Place all garbage in the dumpster on the north side of the store. Please do not leave your garbage behind, pick up service is not available.
- Sewer seals required.
- 1/4 mile to Super Walmart.
- Anyone driving a stake into the ground and not talking with owners and hitting anything will be charged for repairing whatever you hit.

\$\$\$\$ Dues Are Due by the end of December \$\$\$\$

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According to the club's bylaws, annual membership dues are due each year at the end of the year. Dues are \$10 a year for an emailed newsletter and \$25 a year for a mailed newsletter.

The website is configured for capturing your renewal information and also provides you ways to pay using either a check or money order sent to the Treasurer, or Credit Card or PayPal payment. Just click the following link, <u>https://ultravan.org/renew-online/</u> and complete the online membership form or you can download the membership form from the same page to mail with your dues payment. Completing the membership form helps keep the roster information current plus online is the preferred way to renew. Payments links and mailing information are available on the checkout page. Please complete the whole process regardless of how you plan to renew. You can also mail a check to: UVMCC, 5425 Morrow Rd., Gladwin, MI 48624

You can avoid having to do this yearly by paying for more than just the coming year.

Attention recent new members: If you wonder why your name is on the list and you recently paid, you were only charged for the remainder of 2022, which was half price. Doing it this way allows for synchronizing you with our annual dues cycle expiring at the end of the year. From this point on, your membership period will be January through December.

These members' dues will expire at the end of this year:

Phil & Margaret Bartholomew

Gary & Mary Baxter Preston & A.J. Beeler **Doug & Margaret Bell Bill & Sharon Bikle Bob & Agnes Brown Rick Brummet** Clifton P. Carpenter, Jr. James & Nona Cheek Snoopy Chrysler & Ken Burch Dave & Judy Fox Randy & Cheryl Gilchrist John & Bonnie Gray Tosh & Annie Gregg Jim & Ann Guider Chuck & Cyndie Hanson Marco Kathuria & Joyce McDonald **David & Susan Knox** Matt LaCoe Craig & Lea Lamond **Robert W. Langdon** Damian Lee & Christine Tulk Ed & June Lindsay Joel & Laura McGregor John & Teresa Miller **Rick & Suzanne Milne** Lisa Mitchell **Gary Moore**



Sherry Morrow George & Lorna Murphy Jon & Carol Peters **Gretchen Pfueller** Terry & Linda Porter & Caroline Tolby **Connor Powers** Nancy Pratt **Dan Ratliff** Joseph & Cheryl Rindosh Joe & Janet Scalet Martin Sellers **Dennis Sharp** Greg Shaw Joseph & Irina Shiller Tony & Marie Shipman Pete Smith Lindsey Sorenson & Betsy Swartz Clyde & Kay Stanton Jérôme Stevens Nathan Trautman Tim Verschuyl **Ryan & Amanda Weis** Dr. Ron Zoutendam



Welcome to our new members

2022 No. 4

Kansas

Reno County Museum/Curator David Reed #393

New Mexico

Warren & Ann Bennett #451—rejoined after a 2year absence

New York

Kennie & Suzanne Campbell

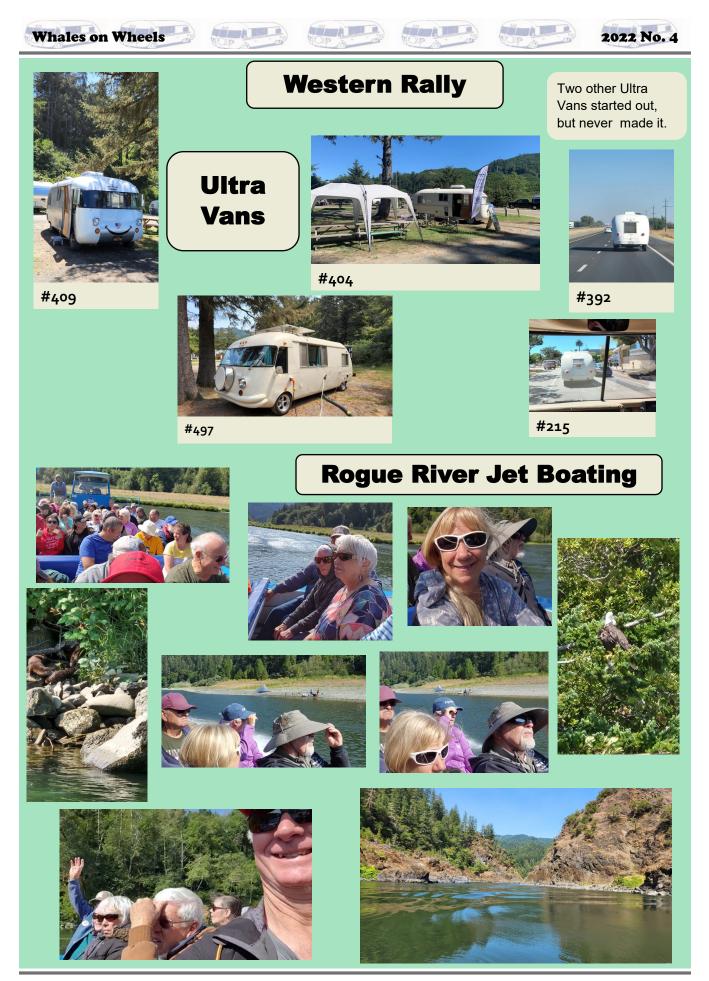
Washington

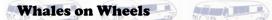
Snoopy Chrysler & Ken Burch

A printed copy of the **2022 Membership Roster** can be obtained for \$4.00 plus shipping from the website merchandise shop here, https://ultravan.org/ultra-van-club-merchandise-shop/2022-membership-rosterbooklet-only-available-to-current-members/

UVMCC currently has 128 members









Yankee Swap







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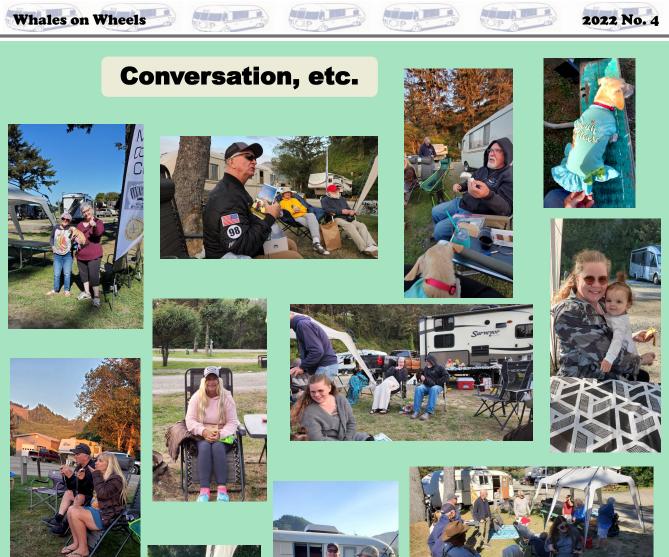








Welcome











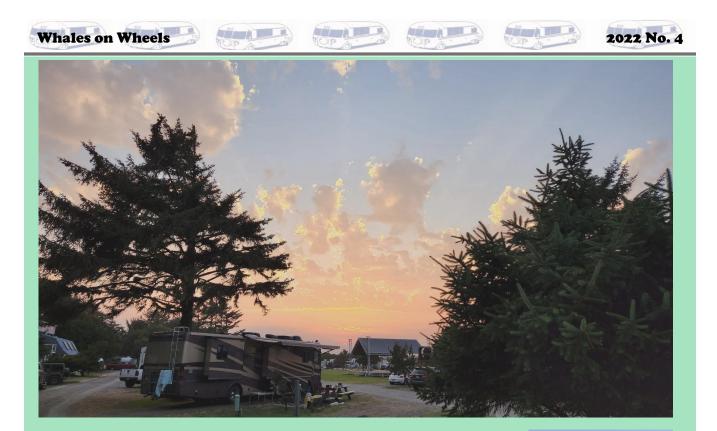












Winding down













Getting Ultra Van #497 ready for Sacramento to Gold Beach, OR Western Rally

By Larry Forman

Rosie and I had planned on attending the Western Rally at Gold Beach, OR ever since we purchased UV #497. The main issue was that I wanted to do a TON of enhancements to get it ready for the trip. I had already built the bed mattress lift, so I had easy access to the engine, but needed to build 6 battery boxes for the 600 Ah LFP (Lithium Iron Phosphate) batteries, install the 3000-watt inverter charger and transfer switch, install the captain's chairs, install an 11.6 cu. ft. refrigerator, install 800 watts of solar, get the black water tank sealed, wire up the fresh water pump, replumb all the fresh water fittings, etc. I was working long hours in the hopes all would be okay. THEN three days before we were to leave, I found the Powerglide shift cable had become intermittent and was having difficulty in selecting the gears. Fortunately, Ken Hand had a NOS cable and overnighted it to me. With two friends it was a ten-hour process to get it properly installed. THEN (again) the brake master cylinder failed, and it was another rushed repair. Now I had missed our leave time on Saturday morning, August 13, to meet up with Howard and Bonnie Joseph. I got that installed at about 9 p.m. and found, to my horror, as we were all ready to leave, that I had NO headlights! So, after working on it a little, we went to bed, and I decided to start driving in the morning and see how far we got.

At this point, I had NO time to even take #497 out for a short drive to ensure all was okay. This was a huge risk. When I pulled the dash out to trouble shoot the headlights, I had forgotten to reinstall the speedo cable. So, without any mph readings, off we went. As we were climbing to go around Clear Lake, it just seemed we were going very slowly uphill. Remember that it had been years since I had driven a Corvair powered Ultra Van and only then just a few times. All my recent experience was with Ultra Van #545 which had a 400 hp Olds Toronado engine and plenty of power for climbing hills. We experienced several other hill climbs for the trip, and it always seemed like we were way too slow. The trip was seeming to take forever.

I was able to repair the headlights just after dark Sunday night and we wound up arriving around 2:30 a.m. at Gold Beach, VERY tired after the very long drive, but at least we arrived early Monday morning the day the rally was to start.

Only later after watching Pat and Marissa pass us up as we both headed home, did I conclude that possibly the accelerator cable was not fully actuating the carburetor throttles. When we got to Fort Bragg, I finally was able to raise the rear wheel and check the throttle for full carburetor actuation. At that point, I found that I was getting about 30% when the accelerator pedal was floored. It only took a few minutes to get it working a LOT better. The rest of the trip home was much improved.

We were very fortunate that #497 performed as well as it did without any major issues for the round trip to Gold Beach from Sacramento. The rally was very informative, and I left with several cool projects to work on. More on those later.

TECH ARTICLE NUMBER: 2022-05

UV MANUAL SECTION: 9-71

SUBJECT: Rear Axle Hubs for Late Corvair Rear Suspension AUTHOR: Larry Forman #497

With our recent purchase of Ultra Van 497, aka Heaven Sent, we started enhancing it for our style of Ultra Van camping, as well as performing some preventative maintenance. One significant item to maintain is the rear axle hubs for Ultra Vans with late model Corvair rear suspension. We selected the hub rebuild to Steve Goodman of Rear Engine Specialists of Golden, CO, (303) 278-4889 and email: rearengine.steve@gmail.com. I have known Steve for roughly 20 years and know from several Ultra Van owners that he does an excellent job of the tricky rebuilding and correctly setting up the rear hub bearing preload. We received the rebuilt hubs in pristine condition all painted and ready for installation. When we removed one of the two hubs, the bearing was quite loose and wobbly. It did not make any squeaking sound or make itself noticeable at all.

After replacing the rear hubs, I started looking at the rear hubs on my 1965 Monza, which has the same setup. I raised one rear wheel off the ground and found that if I held the tire with both hands at the 6 and 12 o'clock positions there was some movement in and out at the top of the wheel. I called Steve Goodman and asked him if this was an indication of a failed rear hub bearing. Somewhat to my surprise, he said, "No, not typically." He said that the rear axles have some end play typically in the differential and the usual test is to hold the rear wheel (when off the ground) with your hands at the 3 and 9 o'clock positions and check for bearing play. If there is wheel wobble, then the rear hub bearing is in need of servicing. It does not have to be making any noise when rolling down the road to have this failure mode.

Note that these rear axle hubs are under pretty severe service in an Ultra Van, and it is recommended to check them prior to any long-distance travel. Checking the rear U-joints for excess play is also recommended. Usually, good practice is to carry a spare hub with an extra drilled hole for the parking brake cable, so the spare hub could be used on either side. Carrying an extra heavy-duty U-joint is also recommended.



Short Reports

Whales on Wheels

Bits of information from our members

Chris Brown and Molly Bacon - #328

Turkel is still resting in the Turkel house. For the first time, he was bumped on the work priority list for Molly's Corvair Rampside that has been waiting for a 'heart' (engine) transplant for a few years now. Chris felt it would be easier to rebuild the differential in the winter than work on the Rampside. Hopefully, there will be some updates in January.

Reno County Museum #393/David Reed – curator

Ultra Van #393 was purchased by the Reno County Museum in Hutchinson, KS in 2017. Since then, it has been undergoing restoration at the Collins Bus Corporation. The exterior has been restored and repainted. The interior has undergone a major transformation, with all new upholstery. Although we don't have a firm completion date, the museum is looking at constructing a building to create a permanent exhibit for #393.

Tony Voorbij T2038

Greetings from Holland. I am working on my Tiara and this is a picture of the floor heating being installed. Next February we have our first trip, for 2 months, to Spain.

Joseph Hofmann #268

We have #268 running again with a rebuilt motor and transaxle. The plan was to take it to Monterey for car week this year, but it still isn't ready so hopefully we can take it on some weekend trips to Palm Springs this winter. It is still mostly original inside and I'm planning to get it repainted next year and sort out all the little things it needs. Hopefully it will make it to Monterey next year.

Ken Hand #398

I hope to get time next spring to get the new engine in #398. I will start it on carbs and do the break in miles that way, but I plan on putting the Ted Brown FI system in the new 2.9L engine. This is a highly modified engine as I have done extensive head work on 95 HP heads and machined for 140 exhaust stacks. The 2.9 pistons have also been machined for an octane cut so I can still use 87 octane fuel! I also have my FC cam installed so there should be no problem with low end power. I have lots going on since my son purchased a race car, so I want to be on track with him as long as I can race! I hope to use the Ultra to camp in on race weekends.

Jay & Peggy Reed #514

A friend of ours, David, had the Ultra Van sitting in his driveway in Altadena, CA for 9 years. He had so many other cars in the driveway and vard I could never really look inside or get a good look at the vehicle, but I always thought it looked cool. I knew nothing about an Ultra Van.

We moved from So. California to Ottawa, IL a year ago. A few months ago, my wife heard that David was going

to sell the Ultra Van. I am an artist and paint large canvasses and was considering buying a used Amazon or Fed Ex van to hold paintings to deliver to galleries, shows, etc. The idea popped into my head that maybe I could fix up the Ultra Van and use it as a camper and delivery vehicle. I asked David what he wanted for it, and

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Whales on Wheels

he made me an offer I couldn't refuse. I had it hauled to Illinois on a trailer. David told me the engine was good (Chevy 307 V8), but that it needs a lot of other work (all this info yet unveiled).

I plan to do the interior renovation mostly myself but am looking for the right mechanic to help me get it running. I am also planning to contact other Ultra Van owners and start learning about my new "Magic Bus" and things I could do to get it operational and functional.

If any of you reading this would like to speak, I'd love to hear from you. Call me at 626-340-9661 or email: jayreedart@gmail.com Thanks

Escorting Ultra Van 339 to Elko, Georgia and the National Rally

By Bob Brown

From July 3rd to the 17th Agnes and I had the pleasure of traveling to Elko, Georgia in company with Allan and Judy

THE ADDA THE A

Jones and their dog Rocky in their beautiful, restored Corvair Powered Ultra Van to attend the National Ultra Van Rally (6-11 July). That was followed by a oneday stop in Peachtree City (just south of Atlanta, GA) to attend the first day of the 2022 CORSA Convention (12-16 July).

On our first day out, we were a few miles west of Hartford, CT on I-84 when Allan's Ultra gave up its fan belt. Allan stopped alongside a very busy highway as he used his only spare belt to get back on the road. With no spare belt and a thousand plus miles to go, Allan made a point of checking the new belt at every stop. Having lost about 45 minutes for the belt change we hit our first traffic jam 55 minutes later. That set us back another half hour. As late afternoon approached, Judy informed me, on the radio, that all campgrounds along our route were filled to capacity; strike three. So, our first night was spent at a rest area alongside 18wheelers. Not the best start at only 255 total miles, but we refused to let it get us down.

Our first day from home. Drycamping in a truck stop

Day 2 was much improved as it was less mountainous with light traffic which enabled us to reach and camp at The Dixie Caverns on I-81 for a day's total of 339 miles.

By the end of Day 3 we had passed Knoxville, TN and were headed south on I-75. Judy had found us a couple of campsites in a pristine state park that was well off the beaten path, with wildlife and beautiful scenery.



Day 4 (July 6th) should have found us in Elko, GA at the Twin Oaks Campground, where the Ultra Van rally was held by noon or shortly thereafter. But our trip was again fraught with difficulties such as a tree that fell across I-75 southbound lanes moments before we arrived, brutal traffic conditions in Atlanta, and a one-hour traffic jam (with temperatures hovering at 98 degrees and humidity above 90). All of this delayed our arrival to 5:00 pm. On the plus side dinner was being served at the Clubhouse which was a big relief for the girls.

The Clubhouse, which was reserved exclusively for the Ultra Van Club, was air conditioned with kitchen and restroom. The Twin Oaks Campground was meticulously maintained with lots of excellent amenities. The main building, which incorporated the office, featured a cafe, laundry, and community room all air conditioned!



Were it not for the invasion of virtually every camper and Ultra Van, by an army of small red ants, affectionately referred to by the locals as "PISS ANTS," our five-day stay would have been perfect. Unfortunately, some ants were transported back to New Hampshire.

It was great to once again meet up with some of the folks we had met last year at the Ultra Van rally in Springfield, IL, and to meet other members for the first time. Each had their own unique stories to tell.

(Continued on page 14)





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(Continued from page 13)



Door prize table -Note the emphasis on whales.

Molly Bacon and Chris Brown and James and Nona Cheek (the hosts) made sure that all who came to breakfast and dinner were well fed. Due to the abundance of door prize gifts that kept

appearing daily, drawings were held several times each day. The main theme, of course, were items relative to "Whales," the unofficial nickname for the Ultra Vans. Where does Molly find all this stuff?

Thunderstorms were a daily threat in the afternoon or early evening hours. Heavy rain and high winds on the evening of the 8th of July caused Allan to pull down his canvas awning due to water pocketing and hold down lines being pulled from the ground.

Previously that afternoon Molly Bacon had held a club meeting and under "New Business" she reported that there is money in the treasury to have windshield molds made at an estimated cost of \$5,000. This is a critical subject for Ultra owners due to the unique design and shape of the windshield and the complete lack of replacements.



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Elko, GA. Allan and Judy's campsite at Twin Oaks Campground with guard dog Rocky.

A number of fun and interesting events were planned for our final day. The "RV Crawl" is much like any car show where Ultras are viewed inside and out and voted by everyone for "Best of Show". The afternoon included a tech session, ladies'



Two Ultra Vans at the Rally at Twin Oaks.

events and a "scavenger hunt."

Later, following dinner, Molly conducted a brief awards event for the "Best of Show" Ultra, Longest Distance Driven (by Ultra Van and non-Ultra Van), Hard Luck, and Oldest Member. The Browns' and Jones' both won Longest Distance, each category, and Bob won the Oldest Member (not really his most favorite award).

On the morning of July 11th, we left the campground and proceeded north to Newnan, GA, and The Chattahoochee Bend State Park. This was the only time, on the trip down and back, that I got into trouble at a Pilot Service Center and found it impossible to make the turn to exit the gas pump. This necessitated unloading the dingy car from its dolly, repositioning the RV and dolly, and reloading the car at a cost of about 45 minutes.

The State Park was beautiful and allowed us ample time to relax and prepare for the morning of July 12th when we would cover the remaining 32 miles to Peachtree City and attend the first day of the International Corvair Convention at the Crown Plaza Host Hotel.

The Hotel parking lot was small and shaded. But spaces were reserved for vendors, concourse participants and there was even an area for Ultra Vans. Sadly, there was only one, and it drew a steady string of spectators hosted by either Judy or Allan. Agnes spent much of the day with Molly Bacon at the downstairs vendor room in the main building. As an officer of the Corvanatics Club, Molly would remain there until the 16th selling club related paraphernalia.

By noon, the four of us were experiencing hunger pangs so we piled into the HHR and found a nice restaurant right down the main drag from the hotel exit. After returning, Bob and Allan took a walking tour of all the parking areas to check out the participating Corvairs that had checked in.



Shaded parking at the CORSA Convention

The following morning, we were on the road at 8:00 am. By traveling on more rural highways away from I-75, we were able to bypass Chattanooga and Atlanta to the east and ended the day in Lenoir City which is just south of Knoxville. A good run.

The remainder of our trip home was much more enjoyable with cooler, bright days, beautiful scenery and even included a rendezvous with Bob and Aggie's daughter Robin and her husband Jay at their vacation condo at Bryce Ski Resort in Basye, VA, where we dry-camped overnight in a beautifully maintained abandoned park belonging to the condo association. Though there were no obvious amenities such as power, Allan took notice of a small cement building housing "electricity" that we were able to tap into and enjoy electricity to power our air conditioners, etc. Thank you to the Association for a wonderful and pleasant stay.

Our final travel day (July 17th) began in Bristol, CT. We were looking forward to reaching home, but the Ultra Van had one last trick up its sleeve. On route 10, in Northfield, MA (a two-lane road with no apron or place to pull over) its engine suddenly died. With 4-way flashers going, I followed as the Ultra would start, run a ways and stall. Eventually, Allan determined that intermittent failure of the electric fuel pump was caused by a faulty switch under his instrument panel. By manipulating that switch, Allan was able to complete the 2,500-mile trip. Was it good to be back home? Oh, yea it was! Would I escort them again? Agnes and I aren't so old yet that we don't enjoy a good adventure.

CP a	es on wheels	2022 NO. 4		
Index of Tech Tips published after the 2015 Tech Tips document				
sive doc be a linl	ument. Until that time, you can use the to that newsletter on the website.	Work is being done to create a new updated comprehen- is index to supplement. The newsletter volume listed will ontent/uploads/2022/10/Tech-Tips-unpublished-index.pdf		
10 15 000	essible here, <u>https://diffdvdh.org/wp_ex</u>	ontent/upiouds/2022/10/1001/11ps/unpuolished/index.pdf		
Editor's sincere apologies for failing to publish earlier the following helpful tech tips from Tom Koprevich #211.				
TECH	ARTICLE NUMBER: 2020-08	SUBJECT: Front Spring Reference for early coaches		
UV M.	ANUAL SECTION: 9-10	AUTHOR: Tom Koprevich #211		
In Tech #211.	Tips 80-17 there is a reference to the	rear springs, and I figured I would share what I found on		
The tag was still there and 3764408 was visible. I searched GM parts wiki and found all cars with these springs. Not that it really matters but figured I would share. Here are all the vehicles that this spring fits. It would be front springs.				
60 58	Pass. (P.G. w/C.A.C.) (348)	(gray and purple) (3019 lbs.)		
	cyl.), Conv. w/P.G. (6 cyl.) (exc. C.A.C., Cool Pack),			
59 59	Sedan w/P.G. (348) (exc. C.A.C.), Kingswood (1st design)			
59	(exc. 348, C.A.C.), Kingswood (348) (1st design) (exc. P.G., C.A.C.),			
59	C.A.C.), Sedan, Spr. Cpe., Sta. Wag. w/3-Spd. (283) (2nd design) (exc. C.A.C.),			
59-62	Sedan, Spt. Cpe., Sta. Wag., w/3-Spd. (283) (2nd design) (exc. C.A.C.),			
59-62	Conv. (8 cyl.) (2nd design) (exc. A.T., C.A.C., Cool Pack, 283),			

TECH ARTICLE NUMBER: 2020-09SUBJECT : Front Shock Spring PerchUV MANUAL SECTION: 9-10AUTHOR: Tom Koprevich #211

The front shock mounts on a spring perch has bushings that wear out. It is the same as the upper spring perch for a 62-67 Chevy II. Current part # is Dynacorn 1625U Coil Spring Perch Assembly Bracket, 1962-67 Chevy II

Whales on Wheels

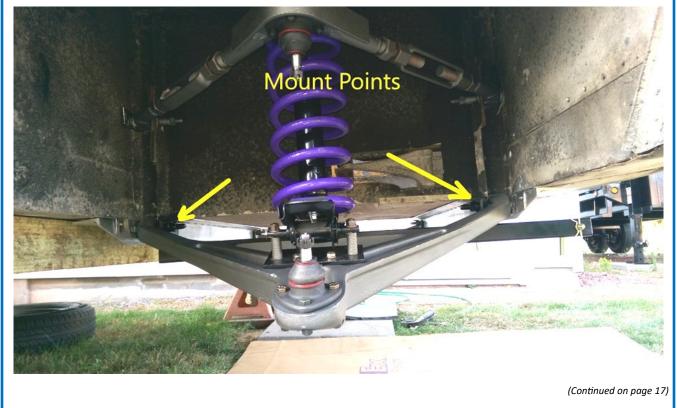
TECH ARTICLE NUMBER: 2020-11SUBJECT: Tow Bar BracketsUV MANUAL SECTION: 19-04AUTHOR: Tom Koprevich #211

The tow bar I made is roughly based on Jim's towbar on #388 (2009-01 Ultra Van Two Bar). Mine is a bit different, I chose to pick up the inner points of the lower A-arms because it is a rigid point to pull from. When the bolts are tightened, it becomes a structural point in the suspension and allows a full binding of the inner toothed tube in the bushing, preventing it from rotating.

I used 3' long 1.5"x1/8" square tubing with 2" angle iron welded to the tube that bolts to the mount point. In the front of the tube, I put a reinforcing bushing welded in place to support the $\frac{1}{2}"$ thru hole. The rear bracket is $\frac{1}{4}"$ past flush to give a welding surface but keeps the full range of the lower A-arm. I found that I had to trim the outer edge of the bracket some to clear the A-arm.



To create the weldment, the springs must be removed from the suspension. I marked and drilled ½" holes in the angle iron and loosely bolted them in place. Next, I put the tubing in place using a jack to keep everything aligned before tack welding







(Continued from page 16)

them together. For the full welding, I removed it. I also placed a washer between the angle iron and the mounting surface so the brackets place all of its contact on the mount bolt area. There are rivets behind where the angle iron touches, and the washers keep the bracket from resting on the rivets and angling the bracket.



I will be fabricating the front part of the tow bar at a later time. My plan is to use a slip fit over the mounted bar with an a-frame design that I can disseminate and store under the UV.

Remembering Ultra Van #395

By Don Pinnick - neighbors to the Casselman's in Fort Wayne, IN and friends with Dave and Gloria Beck #389

Ken and Treva Casselman bought the van about 1971. Ken subsequently built a storage shed on the back part of their prop-

erty to house the van. He took great care of it the entire time he owned it up until, sadly, he passed away from cancer in 1985. Sometime after that, Treva found a new owner for the Ultra Van, and I then lost track of it.

Ken and Treva really seemed to enjoy their Ultra Van. As I recall they made several trips to Florida for example. One time, they took my folks and me for a ride, and I remember thinking to myself that it felt like we were riding on a cloud. Or at least that's what I thought riding on a cloud would feel like! Now granted, our trip was mostly traveling on a smooth, straight, level stretch of Indiana State Road 14 heading due west out of Fort Wayne. Nevertheless, the ride quality was superb.

I recall that Ken once told me that the Ultra Van manufacturer planned to come out with a 'successor model' that was to be powered by the Olds Toronado engine and drivetrain. I think it was to be called 'Tiara.' The big Olds engine was to provide much more power than the Corvair engine, of



course. But I don't remember seeing or hearing more about the Tiara. I also seem to recall that there was talk at one time of re-engineering the Ultra Van with a small block Chevy engine, but I never heard any more about that idea.





Contact Information

President Pat Jennings #409 562-328-3769 11142 Ranger Dr. Los Alamitos, CA 90720 patjenningsdrums@gmail.com

Vice President Joe Scalet 36287 West 231 St Edgerton, KS 66121 joe.scalet@gmail.com

913-963-9754

Secretary

Molly Bacon #328 989-246-8046 5425 Morrow Rd Gladwin, MI 48624 uvmcc_membership@yahoo.com

Treasurer

Molly Bacon #328 989-246-8046 5425 Morrow Rd Gladwin, MI 48624 uvmcc membership@yahoo.com

Newsletter Editor Molly Bacon #328 989-246-8046 5425 Morrow Rd Gladwin, MI 48624 uvmcc membership@vahoo.com

Eastern Director Owen Strawn '25 316-208-4885

Central Director Jerry Kramer '24 419-852-5720

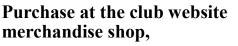
Western Directors Larry Forman '23 916-421-2130

Technical Coordinator Chris Brown #328 989-578-0665 5425 Morrow Rd Gladwin, MI 48624 funvairs@gmail.com

Webmaster Molly Bacon #328 989-246-8046 5425 Morrow Rd Gladwin, MI 48624 uvmcc_membership@yahoo.com









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Call or e-mail either of us. Better yet come shop at the next rally!

Molly Bacon, 989-246-8046, mollybacon@yahoo.com

Patty Mello, 541-926-2631, nanapatty1951@hotmail.com

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